



Thank you for purchasing a Security Boss® Manufacturing, LLC Kennel Door. Please follow these directions for installing your new door.

Security Boss® Kennel Doors are intended to be installed over existing wall opening passages. If you do not currently have an opening, be sure to follow local building codes in cutting and framing your specific application.

The following instructions are for the following Guillotine Dog Kennel Door Models:

- Kennel Clad™ Insulated
- Kennel Clad™ Standard
- Kennel Clad™ Economy
- Security Boss® Insulated
- Security Boss® Classic Guillotine

Security Boss® Kennel Doors are the strongest, most secure kennel doors of any made. The Kennel Clad line of Guillotine Insulated, Standard and Economy doors offer the best options available for metal surface doors. They incorporate premium materials and well thought out design providing outstanding performance and looks.

The Kennel Clad™ Insulated Guillotine door panel itself is a composite using a polypropylene air-cell center; clad on both sides with 18 gauge aluminum sheets. The perimeter of the door is framed with a reinforcing C-Channel that allows for our hidden wall and floor seals. Stainless panel fasteners are screwed together to secure the entire door. The offset fin/brush weather seal at the top of the Kennel Clad door seals the gap between the closed guillotine door and the wall, saving you on passive energy loss as experienced with other kennel guillotine doors. The hidden floor seal is designed to make positive floor contact to eliminate gaps when the door is closed. The placement of this floor seal discourages damage.

The Kennel Clad™ Standard Guillotine door is constructed of 1/16' thick aluminum plate, reinforced on all 4-sides with our customized aluminum channel. This will provide you with a smart looking door that will retain its appearance for many years. All components are naturally rust resistant and can easily withstand frequent chemical exposure from repeated kennel washings.

The Kennel Clad™ Economy Guillotine door is the most aggressively low priced door in our line up. Simple in design, yet made to do the job day in and day out. Made with a 14 gauge aluminum panel and reinforced with our customized bottom channel, the Economy

gives you a great performing guillotine kennel dog door without the cost. The Economy model is designed to outperform any plastic door counterpart and look great in your facility for years. The specially designed Side Rails are made especially for this model. Constructed of solid extruded 6063-T6 aluminum, heat treated and machined with adjusting slots for easy install and door adjustment. Each rail measures 2 1/16" wide x 48" long.

The Security Boss® Premium Insulated Kennel Door panel provides exceptional insulating protection through the composite assembly of the panel. It is constructed of High Density Poly Ethylene (HDPE) laminated between two layers of Aluminum Sheet. This core is then covered on both sides with rugged ABS plastic. The ABS plastic is designed to allow a large difference in temperature from one surface of the panel to the other without warping. This is accomplished through the use of float rivets that mount the ABS to the core.

The *Security Boss® Classic Guillotine* is perfect for commercial kennels and animal control facilities where more destructive dogs are often found. The aluminum reinforcement adds strength to an otherwise typical HDPE kennel door. These doors will not warp or bend like other HDPE or plastic panel doors.

Please be sure to reference the Care and Use Section and Troubleshooting Guide below the Installation Section.

INSTALLATION (All Models)

Installing the vertical frame rails in wood, drywall, or masonry:

1. Position each frame rail on either side of the wall opening with the sliding panel in place. Be sure there are no obstacles in the vertical travel of the sliding panel. The non-insulated panel fits in the channel closest to the wall; the insulated panel fits in the channel furthest from the wall. Be sure that the sliding panel is resting completely within the channel.
2. Level **one** of the frame rails vertically with a hand held 2 or 4 foot level. Mark the center of each of the three slots in the frame mounting flange with a pencil. Remove the sliding panel and frame rail and set aside.
3. In each of the three marks that you made in step 2 above, drill a 5/32" hole approximately 1.5" deep. Push or tap into place the plastic screw molly (included with your door) into each hole.
4. Install the frame rail with the channels facing the opening by attaching the screws through the three slots and into the plastic molly. Do not tighten completely at this point.
5. Insert the sliding panel into the frame rail. Then put the second frame rail into position on the opposite side.

6. Level the second frame rail vertically with a hand held 2 or 4 foot level. Mark the center of each of the three slots in the frame mounting flange with a pencil. Set the second frame rail aside.
7. In each of the three marks that you made in step 6 above, drill a 5/32" hole approximately 1.5" deep. Push or tap into place the plastic screw molly (included with your door) into each hole.
8. Install the second frame rail with the channels facing the opening by attaching the screws through the three slots and into the plastic molly. Do not tighten, completely at this point. Be sure the panel is resting completely within the channel.
9. The sliding panel should move freely vertically within its channel. If it does not, adjust the Kennel Door by loosening one of the frame rails. Move the rail away from the edge of the sliding panel approximately 1/8". Use the level to be sure that the frame rail is vertical. Re-tighten the rail to the wall. Check the other frame rail with the level to be sure the rails are parallel. **Special Note:** *For Security Boss Standard HDPE Models; If needed trim the Bottom Caps on the panel so that they do not rub on the Kennel Rails. Use a utility knife to cut the caps along the serration lines on the interior of the "C" shape.*
10. Use the included hardware to attach the cable to the panel. Loop the PVC covered cable through the top portion of your door. This will be either a hole, grommet or eye-bolt depending on the model purchased; secure with the included cable clamp. Be sure to position clamp such that it does not rub on the wall.
11. Install a Pulley/Eyebolt assembly directly over the top/middle of the sliding panel, beyond the travel distance of the sliding panel. Be sure that the location of this Pulley/Eyebolt is directly above the eyebolt or mount hole on the sliding panel. This will assure smooth operation. Use a second Pulley/Eyebolt assembly to position the cable in a convenient location for opening. Affix the optional handle to the end of the cable opposite the Kennel Door.
12. Your Kennel door is now installed.

CARE AND USE

Guillotine Kennel Door Use and Care Instructions

By following the Guidelines for proper care and use of your Security Boss® Kennel Door below, it will give you outstanding performance over the life of the door.

1. The Kennel Door will slide easily within the Kennel Rails. If they do not, please check that they are installed per the instructions. (Steps 1-9 above)

2. Be sure that the Kennel Door is raised and lowered slowly while keeping constant tension on the lifting cable assembly. If the panel does not slide easily in the kennel rails, check that the Kennel Rails are adjusted correctly. **DO NOT FORCE OR DROP THE KENNEL DOOR FROM THE OPEN POSITION.**

3. Be sure the cable has not come off of the pulley rollers as this will result in increased lifting effort and doors sticking in the open position. (Remedy by following step 2 in this section)

4. Be careful not to drop the Kennel Door on its corners as they can become damaged and hinder ease of operation.

5. On the composite insulated Kennel Door, Replacement float rivets are available from the distributor, should the ones on the Insulated Kennel Door work loose. Re-install by pressing the two pieces together from opposite sides of the panel in the pre-drilled holes.

6. Be sure lifting cable is kept tight and is not allowed to loosely hang in kennel run. This loose cable will encourage chewing on the cable. It is recommended to install the Kennel Clad Bite Guard to shield the cable from dog access and minimize problem chewing.

TROUBLESHOOTING GUIDE

Symptom	Cause	Remedy
Sliding panel sticks or is difficult to lift or lower.	Rails are installed incorrectly.	Follow steps 1-9 on install sheet to verify correct install.
	Cable has come off rollers	Put the Cable back onto roller.
		Keep constant tension on the lifting cable so that panel does not drop.



Security Boss Guillotine Kennel Door Warranty

Security Boss® Manufacturing LLC guarantees to the original consumer / purchaser of our Kennel Doors:

Kennel Clad™ Insulated
Kennel Clad™ Standard
Kennel Clad™ Economy
Insulated Guillotine
Standard Guillotine
4-Sided Exterior
3-Sided Exterior

a **limited 1-year warranty** for their component parts to be free of defects on materials and workmanship for a period of 1-year from the date of purchase.

For a period of One year from the date of purchase, any defective product or part may be sent, freight prepaid, to **Security Boss® Manufacturing LLC., C/O *Moore Pet Supplies** for replacement or repair. Proof of purchase date must accompany any returned item. Manufacturer's liability on any claim shall not exceed the cost of the product. Security Boss® Manufacturing does not cover or pay for the loss of time, inconvenience, loss of use of your product, or any incidental or consequential damages.

Damage caused by accident, improper installation or abuse, including damage caused by pets, is specifically excluded from this warranty. Guillotine Kennel Doors should be lowered by used the cable when closing. Damage from letting the doors slam close under gravity is not covered.

This warranty replaces any and all previous warranties, either written, oral, or implied, and is the only warranty made by this company.

*Moore Pet Supplies is not affiliated with or has any liability but acts only as a processing agent for all warranted items returned to Security Boss® Manufacturing LLC.

For questions regarding our warranty or please contact Moore Pet Customer Care at 1-800-829-7876.

Special Notes Regarding Warranty:

Guillotine Kennel Doors:

Improper use of the Security Boss® Guillotine Kennel Doors is not covered under this warranty. These products are designed to be used with the included cable system hardware to control each doors movement during opening and closing. Allowing the door to free fall to the closed position constitutes Improper Use. Components on the Security Boss® Guillotine Kennel Doors are replaceable to allow the customer to maintain the products.

Destructive behavior by kennel occupants is not covered under warranty.

3 & 4-Sided Exterior Kennel Doors:

Improper use of the Security Boss® 3 4-Sided Exterior Kennel Doors are not covered under this warranty. Components on these Kennel Doors are replaceable so that they can be maintained. Flaps are covered under this warranty for 1-year.

Destructive behavior by kennel occupants is not covered under warranty.

Kennel Clad Insulated Guillotine Door Maintenance

The Kennel Clad™ Insulated Guillotine door panel itself is a composite using a polypropylene air-cell center; clad on both sides with 18 gauge aluminum sheets. The perimeter of the door is framed with a reinforcing C-Channel that allows for our hidden wall and floor seals. Stainless panel fasteners are screwed together to secure the entire door. The offset fin/brush weather seal at the top of the Kennel Clad door seals the gap between the closed guillotine door and the wall, saving you on passive energy loss as experienced with other kennel guillotine doors. The hidden floor seal is designed to make positive floor contact to eliminate gaps when the door is closed. The placement of this floor seal discourages damage.

The floor seal and the wall seal are replaceable on this product

1. Start by loosening and removing the stainless fasteners at top and bottom of door and then removing the C-Channel top and bottom.
2. The top and bottom seals are held in a T-slot and slide out for replacement. When replacing, slide in the new seal after spraying the T-slot with silicone spray.
3. Once fully inserted, trim the seal to length. The top seal will need to have the plastic and brush trimmed so that it does not cause binding within the kennel rails. Use the original top seal as a template for the replacement.
4. Reattach the C-Channel and stainless fasteners and then tighten to the panel.
5. Reinsert the sliding panels in the kennel rails attached to the wall.